# FMSEP31, FMSEP34



# Forbes Marshall Moisture Separator - Screwed / Flanged

# Description

The Forbes Marshall Moisture Separator FMSEP31 (screwed) / FMSEP34 (flanged) is a cast iron baffle type separator used for the removal of entrained liquids in steam, so that they can be drained away as condensate.

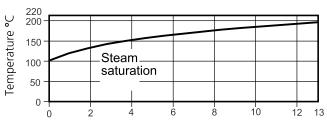
#### Size and End Connections

DN 15 and DN 20 – Screwed BSPT/NPT DN 25 to DN 250 – Flanged (for details, see overleaf) **Notes :** Available with IBR test certificates, on request. Optional insulation jackets are available which will increase the performance of the separator.

## **Limiting Conditions (DN 15, 20)**

Body design condition	13 bar g at 220 °C			
Cold hydraulic test pressure	26 bar g			

# **Operating Range**



Pressure bar g

#### Material

No	Part	Material	Standard		
1	Body	Cast Iron	IS 210 Gr FG 260		
2	Baffle Plate	Cast Iron	IS 210 Gr FG 260		
3	Cover	Cast Iron	IS 210 Gr FG 260		
4	Gasket	Asbestos free	IS2712		
5	Hex HT Bolt	Carbon Steel	IS1367 Gr. 8.8		

### Dimensions: (approx.) in mm for FMSEP31 DN15/20

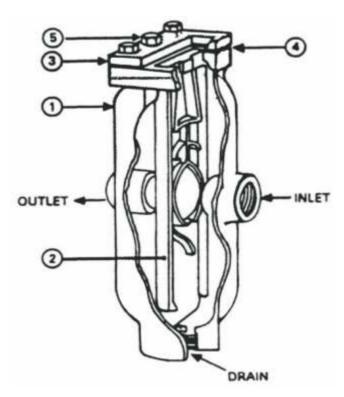
		Weight			
Size	Α	В	С	D	Kg
DN 15	86	90	110	215	4
DN 20	83	115	143	248	6.3

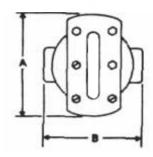
General Tolerance ±3

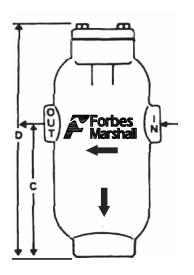
#### **How to Order**

**Example**: DN20 BSPT Forbes Marshall Moisture Separator

FMSEP31, IBR







# Energy Conservation | Environment | Process Efficiency

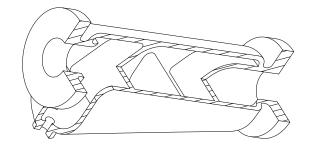
www.forbesmarshall.com

#### **Sizes and End Connections**

Flanged DN 25, 40, 50, 65, 80,100,125,150, 200 and 250 Available with IBR test certificates, on request.

# **Limiting Conditions (DN 25 - 250)**

Flange Types	Max. Working Pressure	Max. Working Temp.
TAB 'F'	20.6 bar g at 120 °C	220 °C at 13 bar g
PN 10	10 bar g at 120 °C	220 °C at 7.6 bar g
PN 16	16 bar g at 120 °C	220 °C at 12.1 bar g
ASA 125/150	13 bar g at 120 °C	220 °C at 10.5 bar g



#### **How to Order**

**Example** DN 40 Forbes Marshall SEP34 Moisture Separator, Flanged ANSI Class 150

# Dimensions (approx. in mm) for FMSEP34 DN 25-250

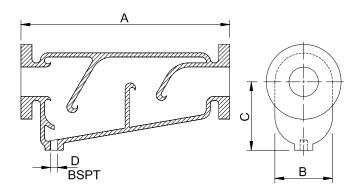
Size	Dimensions				Flange Connections				Weight
DN	Α	В	С	D	TAB F	CLASS 125/150	PN 10	PN16	Kg
25	280	70	98	3/4″	Α	А	А	NA	11.5
40	368	89	111	3/4″	Α	А	А	NA	14.5
50	457	121	146	1"	А	А	А	А	26
65	405	146	170	3/4 "	Α	А	Α	А	37
80	483	152	175	1"	Α	А	Α	NA	46
100	692	197	238	1"	Α	А	А	NA	77
125	705	354	233	1"	Α	А	Α	А	161
150	706	375	232	1"	Α	А	А	А	185
200	762	416	305	11/2"	Α	А	А	NA	255
250	822	472	382	1½"	А	А	А	NA	350

A-Available NA-Not Available

#### Installation

The FMSEP31 / FMSEP34 is installed in a horizontal pipeline with the drain directly below.

**Note:** To ensure that any separated liquid is drained away quickly, a suitable steam trap must be connected to the drain connection. Consult Forbes Marshall for further details.





#### **Forbes Marshall**

B-85, Phase II, Chakan Industrial Area Sawardari, Chakan Tal. Khed, Dist. Pune 410501. INDIA. Tel: +91 02135 393400 Forbes Marshall Steam Systems Pvt. Ltd. (Formerly Spirax Marshall Pvt. Ltd.) Regd Office: Opp 106th Milestone Bombay Poona Road, Kasarwadi,

Pune 411 034. INDIA. Tel.: 91(0)20-27145595, 39858555 CIN No: U27109PN1959PTC011334

